

**WHAT IS CLAIMED IS:**

1. A grip strip fabrication method comprising the steps of:

(a) preparing a substrate sheet made from a first material, said substrate sheet having a plurality of through holes through top and bottom sides thereof, said first material  
5 being a polymer;

(b) dipping or coating said substrate sheet with a melt second material such that said through holes of said substrate sheet are filled up and at least one of the top and bottom sides of said substrate sheet is covered by said second material, said second material being a polymer different from said first material;

10 (c) hardening the second material-covered substrate sheet.

2. The grip strip fabrication method as claimed in claim 1, wherein said first material is EVA (Ethylene Vinyl Acetate).

15 3. The grip strip fabrication method as claimed in claim 1, wherein said second material is PU (Polyurethane).

4. The grip strip fabrication method as claimed in claim 1, wherein said through holes are arranged in an array.

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5. The grip strip fabrication method as claimed in claim 1, further comprising a step of dipping a meshed net member in melt said first material and then foaming the first material-coated meshed net member into said substrate sheet before the step (a).

25 6. The grip strip fabrication method as claimed in claim 1, wherein said through holes are punch holes punched on said substrate sheet.

7. The grip strip fabrication method as claimed in claim 1, wherein said second material is covered on only one of the top and bottom sides of said substrate sheet.

5           8. The grip strip fabrication method as claimed in claim 7, wherein one of the top and bottom sides of said substrate sheet without said second material is attached with a layer of backing material.

9. The grip strip fabrication method as claimed in claim 8, wherein said  
10 second material is covered on said substrate sheet after said layer of backing material has been attached to one of the top and bottom sides of said substrate sheet.

10. The grip strip fabrication method as claimed in claim 8, wherein said layer of backing material is selected from non-woven fabric.

15           11. The grip strip fabrication method as claimed in claim 1, wherein said second material is covered on both the top and bottom sides of said substrate sheet.

12. A grip strip comprising:  
20           a substrate sheet having a plurality of through holes through top and bottom sides thereof, said substrate being made from a first material of polymer; and

          a coating covered on at least one of the top and bottom sides of said substrate sheet and filled up said through holes, said coating being made from a second material of polymer different from said first material of polymer.

25           13. The grip strip as claimed in claim 12, wherein said first material is EVA (Ethylene Vinyl Acetate).

14. The grip strip as claimed in claim 12, wherein said second material is PU (Polyurethane).

5           15. The grip strip as claimed in claim 12, wherein said through holes are arranged in an array.

16. The grip strip as claimed in claim 15, wherein said substrate sheet comprises a meshed net member formed of interwoven warp threads and weft threads, said  
10 meshed net member having meshes corresponding to said through holes.

17. The grip strip as claimed in claim 12, wherein said coating is covered on only one of the top and bottom sides of said substrate sheet.

15           18. The grip strip as claimed in claim 17, wherein one of the top and bottom sides of said substrate sheet without said coating is attached with a layer of backing material.

19. The grip strip as claimed in claim 18, wherein said layer of backing material  
20 is made from non-woven fabric.

20. The grip strip as claimed in claim 12, wherein said coating is covered on both the top and bottom sides of said substrate sheet.